

# Titan 4 Manipulator

The TITAN 4 is widely regarded as the world's premier servo-hydraulic remote manipulator system. Since 1987, these systems have been the industry standard for dexterous manipulator systems used in subsea applications, and are extensively used on ultra-heavy work class ROVs.

This arm has the dexterity and accuracy necessary to perform the fine movements needed for complex tasks. When this ability is combined with the manipulator's reach (1,922mm), payload capacity (122kg at full extension), and large operating envelope, the TITAN 4 offers unequaled performance in a wide range of subsea applications.

- Acute Precision Control
- Durable Through the Harshest Conditions
- Reliability Through the Harshest Conditions
- Large Operating Envelope
- High Lift-to-Weight Ratio
- Depth Rating up to 7,000msw
- Titanium Construction



## System Reliability

### Robust Power/Signal Connection

A SeaNet cable connects the arm to electrical power and telemetry, providing a robust, reliable attachment. The small diameter cable (8.9mm) is actively pressure balanced and oil filled. The connector head has spring-loaded contacts, and a positive locking feature eliminates accidental cable disconnection.

### Reliable In-Arm Electronics

All downside arm electronics are located inside the manipulator forearm. This configuration greatly reduces the number of electrical connections, simplifying service operations and increasing the system's ability to withstand shock.

### Quick, Easy Diagnostics

The SeaNet cable connector head contains bright LED status indicator lights that allow first-level diagnostics to be performed solely by visual inspection. The lights show that electrical power is being delivered to the arm, that the controller is transmitting to the arm, and that the arm is responding. This information lets the operator quickly determine where to begin troubleshooting, without removing connectors, applying a voltmeter, or opening sealed enclosures. The system also detects missing or reduced arm position sensor signals, and diagnostic lights on the in-arm electronics module indicate system health.

## Technical Specifications

Reach:	1,922mm
Type:	Position Controlled
Functions:	7
Material:	Primarily Titanium

### Arm Specifications

Standard Depth:	4,000 msw
Extended Depth:	7,000 msw
Weight in air:	100 kg
Weight in water:	78 kg
Lift at full extension:	122 kg
Maximum lift, nominal	454 kg
Standard Gripper Opening:	99 mm
Grip Force, nominal:	4,092 N
Wrist torque, nominal:	170Nm
Wrist rotate, cont.:	6-35rpm

### Master Controller Specifications

Length:	470 mm
Width:	177 mm
Height:	67 mm
Weight:	3.7 kg

### Electrical & Telemetry

Input power, Controller:	90-260VAC
Input power, Arm:	24 VDC
Power, Controller	6W start, 3W run
Power, Arm:	6W start, 45W run
Telemetry:	RS232 or RS422/485

### Hydraulic Requirements

Fluid:	Mineral, Glycol or Synthetic
Viscosity:	10-200cSt
Available Flow:	5.7 – 19 lpm
Max pressure:	3,000 psi
Max fluid temperature:	54°C
Fluid Cleanliness:	ISO 4406 14/11



The replica master arm ensures comfortable, intuitive operation.

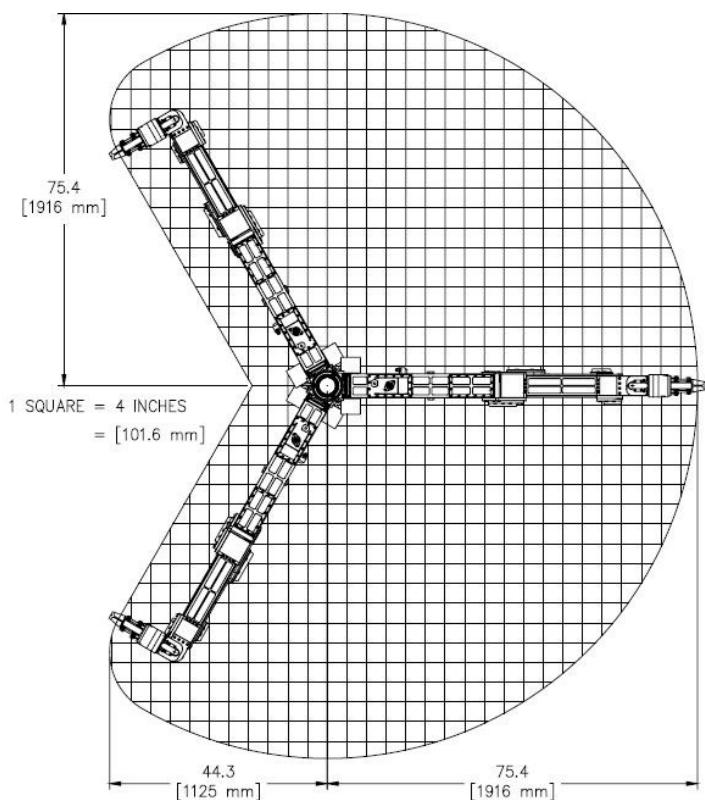
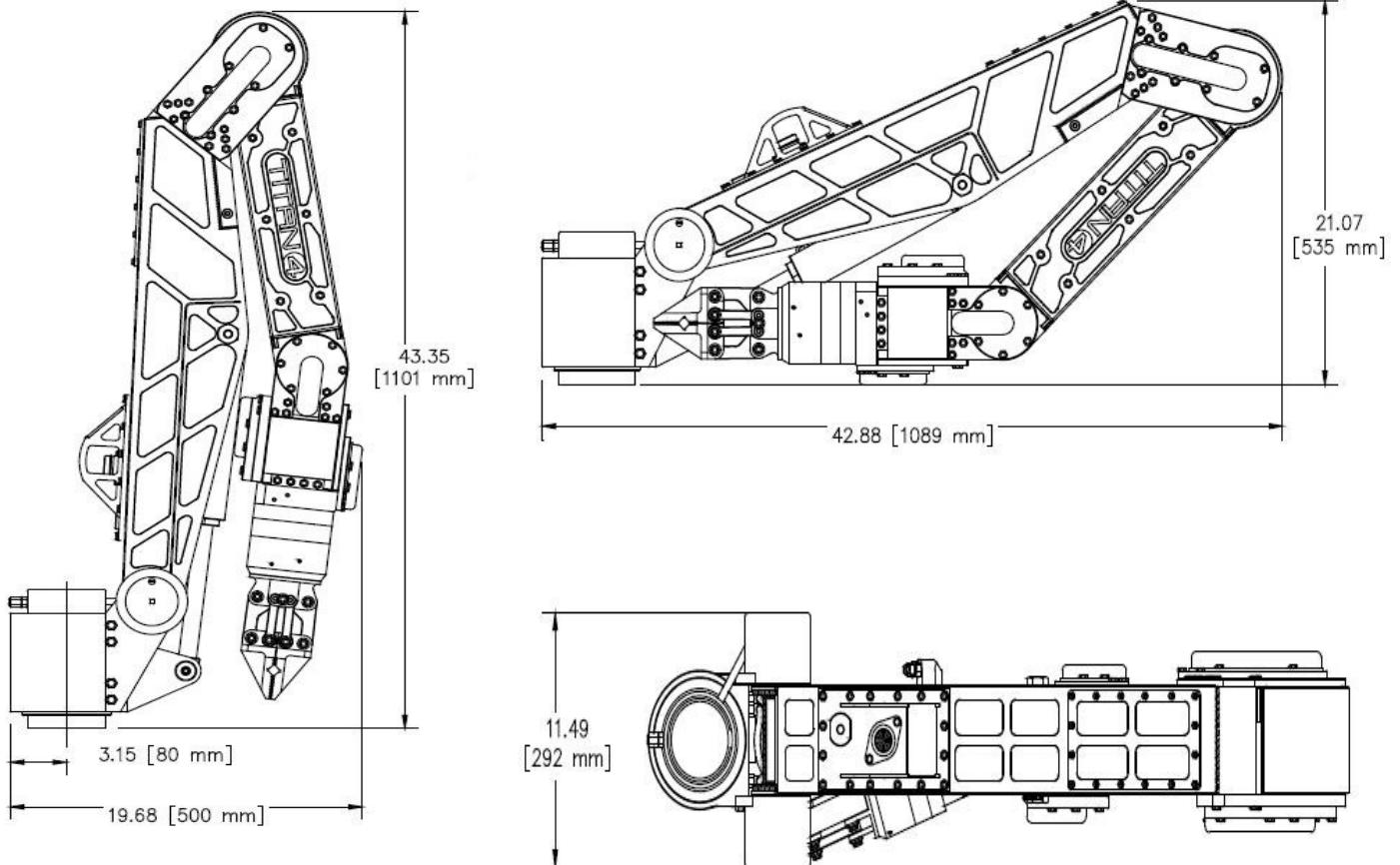
### Operating Envelope

It is engineered to give its operators the largest range of motion in its class. This significant flexibility only enhances the arm's precision dexterity for exploration and recovery missions.

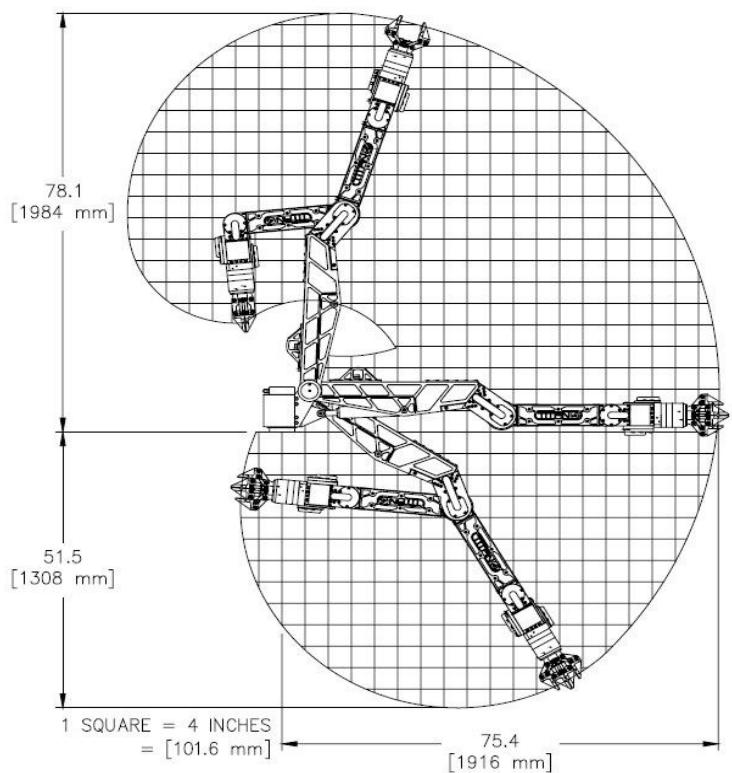
### Construction

The arm is constructed primarily of titanium for structural strength, light weight, corrosion resistance, and extraordinary resistance to damage from collisions. TITAN manipulators have a proven track record of reliability in the world's most demanding subsea environments.





Motion Range, Top view



Motion Range, Side view