

Torque Tool, Class 1-4

This torque tool has been specifically developed of Forum Energy Technologies (UK) LTD to provide the highest level of performance. It has integral torque and turns counting sensors for closed loop control. When matched with a FORUM supplied torque tool control manifold, it can provide precise feedback on torque response of any subsea operation. These can alternately be utilized by connecting a FORUM Universal Subsea Display, which would give a visual read-out of live torque feedback and/or turns counter. USD sold separately.

The tool conforms to the ISO 13628-8 Fig 18 Class 1-4 bucket interface used extensively in the subsea industry for valve overrides operated by ROV. The tool has latching wings allowing the tool to hold on to the interface. Thus in the case of a loss of hydraulic power the wings will release. The tool uses a high specification drive motor for consistent torque output characteristics, even if used with direct hydraulic pressure control without the feedback sensor. The motor shares casing oil with the gearbox therefore avoiding the need for a separate compensator.

Note that for applying torques less than 108Nm (80 ft lbs) the class 1&2 tool is recommended

Features

- ISO 13628-8 Fig. 18 (API 17D)
- Max Torque 2,700 Nm (2,000 ft lbs)
- Dual range
- Dual Sensor Electronic Turns Counter
- Internal Strain Gauge
- Latching Wings
- Supplied in offshore suitable transit case



Technical Specifications

Torque Range:	540-2700Nm (400-2000 ft lbs) (gearbox fitted) 108-540Nm (80-400 ft lbs) (direct drive)
Motor Size:	236 cc
Latching Strength:	1 tonne @ 160 Bar
Weight (Air/Water):	34/28 kg (75/62lbs)
Hydraulic:	Mineral Oil
Electrical Connector:	8 Pin Burton
Sensors:	Dual Sensor Inductive Turns count sensor Internal Strain Gauge